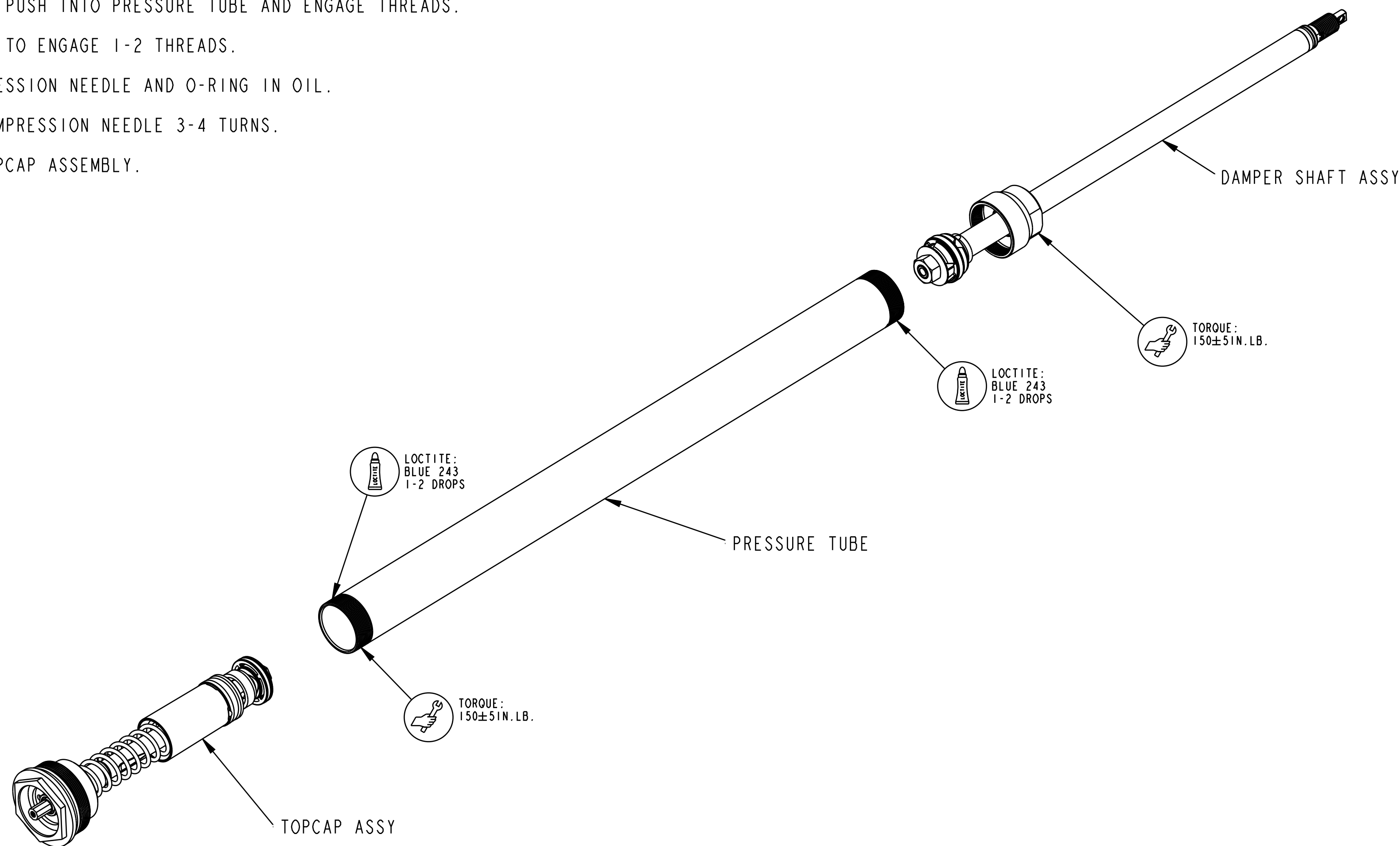


1. ASSEMBLE DAMPER SHAFT ASSEMBLY TO PRESSURE TUBE.
2. FILL CARTRIDGE WITH OIL.
3. STROKE DAMPER SHAFT 5X, THEN TOP OUT.
4. FILL OIL HEIGHT TO PRESSURE TUBE BLEED HOLE.
5. TOPCAP ASSY (WITHOUT COMPRESSION NEEDLE)
 - A. SLOWLY PUSH INTO PRESSURE TUBE AND ENGAGE THREADS.
 - B. ROTATE TO ENGAGE 1-2 THREADS.
6. DIP COMPRESSION NEEDLE AND O-RING IN OIL.
7. THREAD COMPRESSION NEEDLE 3-4 TURNS.
8. TORQUE TOPCAP ASSEMBLY.



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FOX	FOX Factory, Inc.	Ph 831-768-1100
	130 Hangar Way, Watsonville, CA 95076 USA	Fax 831-768-9312
TITLE	CARTRIDGE, 2017 GRIP	
SIZE	DWG. NO.	
C	PLOT SCALE 0.75:1	
		SHEET 1 OF 1